

TECHNICAL DATA SHEET

ROMILOY[®] 5720/01

ROMIRA

PC/PBT, injection moulding grade, easy-flowing, high-impact, UV stabilized

PROPERTY	Test Method	Condition	Unit	Value*
----------	-------------	-----------	------	--------

MECHANICAL.....

Tensile Modulus	DIN EN ISO 527	1 mm/min 23 °C	MPa	2,400
Tensile Strength	DIN EN ISO 527	50 mm/min 23 °C	MPa	64
Elongation at Break	DIN EN ISO 527	50 mm/min 23 °C	%	> 50
Flexural Modulus	DIN EN ISO 178	2 mm/min 23 °C	MPa	2,320
Flexural Strength	DIN EN ISO 178	2 mm/min 23 °C	MPa	88
Notched Impact Strength (Charpy)	DIN EN ISO 179/1eA	80 x 10 x 4 mm 23 °C	kJ/m ²	50
Notched Impact Strength (Charpy)	DIN EN ISO 179/1eA	80 x 10 x 4 mm -30 °C	kJ/m ²	10
Impact Strength (Charpy)	DIN EN ISO 179/1eU	80 x 10 x 4 mm 23 °C	kJ/m ²	n.b.
Impact Strength (Charpy)	DIN EN ISO 179/1eU	80 x 10 x 4 mm -30 °C	kJ/m ²	n.b.

PHYSICAL.....

Density	DIN EN ISO 1183	23 °C, 50 % RH	g/cm ³	1.20
Water Absorption	DIN EN ISO 62	23 °C, 50 % RH, 24 h	%	0.3

THERMAL.....

Heat deflection temperature (HDT/A)	DIN EN ISO 75-1	1,8 MPa	°C	80
Vicat Softening Temperature (B 50)	DIN EN ISO 306	50 N, 50 °C/h	°C	120
Melt Mass-Flow Rate (MFR)	DIN EN ISO 1133	250 °C, 5 kg	g/10 min	30
Processing Shrinkage	DIN EN ISO 294-4	23 °C	%	0.5 - 0.7
Flammability (own test)	UL94	1.5 mm	--	HB